



BUTTER PRODUCTION LOGSHEET

FROM START DATE & TIME : 09/01/2018 15:25:00

TO END DATE & TIME : 09/01/2018 15:25:00

BATCH NO. : BA1

| Sr. No. | Date | Time | CREAM TANK | | | | CREAM BALANCE TANK | | | | | | CBMM | | | | | | BUTTER SILO | | | | | | |
|---------|------------|----------|---------------|-------------|---------------|----------------|--------------------|-----------------|-------------|-----------------|-----------------|----------------|-----------|----------------------|-----------------------|-----------------------|--------------|---------------|--------------------|-----------------|----------------|--------------|----------------------|------------|----------------|
| | | | Cream Tank No | Crn Tank TT | Cream Tank LT | Utilized Cream | Utilized Cream | Inlet Temp (°C) | Medium Temp | Warm Water Temp | Flow Rate (LPH) | Utilized Cream | Totalizer | Churning Speed (RPM) | Working-1 Speed (RPM) | Working-2 Speed (RPM) | Vaccum (Bar) | BM Circ. Temp | Moisture Flow Rate | Salt Pump Speed | Salt Flow Rate | Butter Temp. | B.SILO SCREW SPEED % | B.PUMP NO. | B.PUMP SPEED % |
| 1 | 04/01/2018 | 15:05:58 | 1 | 2.0 | 3.0 | 4.0 | 5.0 | 23.0 | 23.56 | 25.00 | 24.00 | 10.0 | 11.0 | 6 | 6 | 6 | 0.74 | 30.51 | 28.99 | 19.0 | 22.23 | 23.56 | 22.0 | 1 | 23.0 |
| 2 | 04/01/2018 | 15:20:58 | 2 | 2.2 | 2.8 | 3.6 | 4.0 | 23.32 | 24.02 | 24.48 | 25.58 | 10.0 | 11.0 | 7 | 7 | 7 | 2.36 | 31.56 | 29.78 | 20.12 | 24.23 | 25.56 | 22.0 | 2 | 23.0 |
| 3 | 04/01/2018 | 15:35:58 | 3 | 2.1 | 2.4 | 3.4 | 3.0 | 23.45 | 24.23 | 23.23 | 26.35 | 10.0 | 11.0 | 6 | 6 | 6 | 1.38 | 30.21 | 29.66 | 20.20 | 21.23 | 27.56 | 22.0 | 3 | 23.0 |
| 4 | 04/01/2018 | 15:50:58 | 4 | 2.8 | 3.2 | 4.0 | 3.1 | 23.0 | 23.56 | 23.58 | 26.45 | 10.0 | 11.0 | 5 | 5 | 5 | 0.80 | 30.42 | 28.23 | 19.05 | 21.12 | 24.21 | 22.0 | 4 | 23.0 |
| 5 | 04/01/2018 | 16:05:58 | 5 | 3.0 | 3.6 | 4.2 | 4.25 | 24.12 | 24.56 | 24.00 | 27.00 | 10.0 | 11.0 | 6 | 6 | 6 | 3.25 | 30.68 | 28.98 | 20.35 | 23.32 | 23.54 | 22.0 | 5 | 23.0 |
| 6 | 04/01/2018 | 16:20:58 | 6 | 2.3 | 4.0 | 4.6 | 3.23 | 24.58 | 23.89 | 24.78 | 27.58 | 10.0 | 11.0 | 8 | 8 | 8 | 2.65 | 31.23 | 29.60 | 20.12 | 24.75 | 21.53 | 22.0 | 6 | 23.0 |
| 7 | 04/01/2018 | 16:35:58 | 7 | 3.1 | 4.5 | 3.5 | 4.2 | 24.0 | 25.00 | 25.63 | 28.32 | 10.0 | 11.0 | 9 | 9 | 9 | 4.32 | 32.03 | 30.30 | 21.23 | 25.64 | 20.89 | 22.0 | 7 | 23.0 |
| 8 | 04/01/2018 | 16:50:58 | 8 | 3.5 | 2.1 | 3.0 | 3.5 | 25.0 | 25.68 | 25.89 | 28.45 | 10.0 | 11.0 | 6 | 7 | 5 | 1.56 | 32.56 | 30.12 | 22.35 | 20.23 | 25.78 | 22.0 | 8 | 23.0 |
| 9 | 04/01/2018 | 17:05:58 | 9 | 3.9 | 2.8 | 4.3 | 2.9 | 25.25 | 25.48 | 26.32 | 28.69 | 10.0 | 11.0 | 4 | 8 | 7 | 4.21 | 33.00 | 30.00 | 22.45 | 23.56 | 23.45 | 22.0 | 9 | 23.0 |
| 10 | 04/01/2018 | 15:20:58 | 10 | 4.2 | 4.6 | 4.5 | 3.5 | 26.0 | 26.04 | 27.12 | 28.98 | 10.0 | 11.0 | 3 | 6 | 4 | 0.50 | 34.21 | 29.00 | 23.0 | 24.89 | 26.36 | 22.0 | 10 | 23.0 |