



Batch Number : FT-SYN-03-17-004      Recipe Name : PRC\_SYNTHESIS  
 Formula Name : SYNTHESIS              Recipe Version : 3  
 Batch Started By : OWS1 TEJM          Recipe Version Date/Time : 31-01-2017 17:55:19  
 Start Date/Time : 02-Mar-2017 05:48:09      End Date/Time : 05-Mar-2017 10:22:22

Product Name : TECH 5-ASA

**BATCH PARAMETER REPORT**

**SECTION 1 :ANILINE HOLDING TANK.PARAMETER CHANGES**  
UNIT :TA92150

Sr.No	Date/Time	Source Key Name	Parameter Name	New Value	User Name	Remarks
1	02-Mar-2017 05:03:55		TA92150-LEVEL-SETPOINT	85%	OWS1 TEJM AVKH	
2	02-Mar-2017 06:20:34	92-LAHH-901105	D11/SIMULATE_D.ENABLE	2.0	TEJM	
3	02-Mar-2017 06:20:44	92-LAHH-901105	D11/SIMULATE_D.SVALUE	1.0	TEJM	
4	02-Mar-2017 06:21:55	92-LAHH-901105	D11/SIMULATE_D.SVALUE	0	TEJM	
5	02-Mar-2017 16:19:39	EM_TA92150	TP002_VALUE.CV	5	NLR SWPA	Empty level set change.

**SECTION 3 : PUW MEASURING VESSEL FOR SYNTHESIS.PARAMETER CHANGES**

UNIT : FT92003

Sr.No	DateTime	Source Key Name	Parameter Name	New Value	User Name	Remarks
1	02-Mar-2017 04:50:00		FT92003-MAXIMUM-OVERFLO W-EMPTY-TIME	60sec	OWS1 TEJM AVKH	

**SECTION 6 : DIAZOTATION REACTOR.PARAMETER CHANGES**

UNIT : RG92000

Sr.No	DateTime	Source Key Name	Parameter Name	New Value	User Name	Remarks
1	02-Mar-2017 04:51:49		RG92000-MINIMUM-PUW-VOL UME-FOR-RINSE	250L	OWS1 TEJM AVKH	
2	02-Mar-2017 04:52:27		RG92000-PUW-SETPOINT-FO R-RINSE	302L	OWS1 TEJM AVKH	
3	02-Mar-2017 04:53:09		RG92000-RINSE-NUMBER	2.0	OWS1 TEJM AVKH	

**SECTION 8 : COUPLING REACTOR,PARAMETER CHANGES**  
UNIT : RS92050

Sr.No	Date Time	Source Key Name	Parameter Name	New Value	User Name	Remarks
1	02-Mar-2017 04:56:53		RS92050-AFTERCOUPLING1-M INIMUM-TEMPERATURE-LIMIT	1°C	OWS1 TEJM AVKH	
2	02-Mar-2017 04:58:03		RS92050-AFTERCOUPLING1-P H-LOWER-LIMIT	7.1pH	OWS1 TEJM AVKH	
3	02-Mar-2017 04:58:48		RS92050-AFTERCOUPLING1-P H-UPPER-LIMIT	7.6pH	OWS1 TEJM AVKH	
4	02-Mar-2017 04:59:47		RS92050-COUPLING-PH-LOWE R-LIMIT	7.1pH	OWS1 TEJM AVKH	
5	02-Mar-2017 05:00:18		RS92050-COUPLING-PH-UPPE R-LIMIT	7.6pH	OWS1 TEJM AVKH	

**SECTION 9 : REDUCTION REACTOR.PARAMETER.CHANGES**  
**UNIT : RS92400**

Sr.No	DateTime	Source Key Name	Parameter Name	New Value	User Name	Remarks
1	02-Mar-2017 05:01:19		RS92400-MAXIMUM-ACID-AMO UNT	400L	OWS1 TEJM AVKH	
2	02-Mar-2017 05:02:17		RS92400-MINIMUM-DOSING-A MOUNT	10L	OWS1 TEJM AVKH	
3	02-Mar-2017 05:03:08		RS92400-PAUSE-TIME	180sec	OWS1 TEJM AVKH	
4	03-Mar-2017 11:54:07	92-XV-901311	MODELOCK_OVR.CV	1	AJTA	Nitrogen valve open not in recipe
5	03-Mar-2017 18:49:21	EM_RS92400_EMPTY	TP005_VALUE.CV	80	NLR PTA	Min pump frequency change to avoid HE choking
6	03-Mar-2017 20:16:51	92-XV-901311	MODELOCK_OVR.CV	0	MBAA	maual adjustment completed
7	03-Mar-2017 23:41:43	92-P-901302	MODELOCK_OVR.CV	1	SSPA	transferring completed.pump running empty.
8	03-Mar-2017 23:58:31	92-P-901302	MODELOCK_OVR.CV	0	SSPA	

**SECTION 10: PRECIPITATION REACTOR.PARAMETER CHANGES**

UNIT : RG92170

Sr.No	Date Time	Source Key Name	Parameter Name	New Value	User Name	Remarks
1	02-Mar-2017 04:54:25		RG92170-PERFORM-FOLD	0	OWS1 TEJM AVKH	

**SECTION 11: PRECIPITATION REACTOR PARAMETER CHANGES**  
UNIT : RG92173

Sr.No	DateTime	Source Key Name	Parameter Name	New Value	User Name	Remarks
1	02-Mar-2017 04:55:36		RG92173-PERFORM-FOLD	0	OWS1 TEJM AVKH	
2	03-Mar-2017 23:17:33	92-XV-901406	MODELOCK_OVR.CV	1	SSPA	For line filling
3	03-Mar-2017 23:23:14	92-XV-901406	MODELOCK_OVR.CV	0	SSPA	
4	04-Mar-2017 03:31:31	92-LI-901402	A11/SIMULATE.ENABLE	2	SSPA	Due to foam level was simulate
5	04-Mar-2017 03:36:06	92-LI-901402	A11/SIMULATE.ENABLE	1.0	SSPA	
6	04-Mar-2017 04:14:11	92-LAHH-901402	D11/SIMULATE_D.ENABLE	2	SSPA	DUE TO FOAM HIGH HIGH LEVEL SWITCH IS ACTIVATE
7	04-Mar-2017 04:18:52	92-LAHH-901402	D11/SIMULATE_D.ENABLE	1.0	SSPA	
8	04-Mar-2017 05:46:25	92-LAHH-901402	D11/SIMULATE_D.ENABLE	2	SSPA	Due to foam.
9	04-Mar-2017 06:34:31	92-LAHH-901402	D11/SIMULATE_D.ENABLE	1.0	SSPA	
10	04-Mar-2017 06:34:46	92-LAHH-901402	D11/SIMULATE_D.ENABLE	2.0	SSPA	
11	04-Mar-2017 07:11:03	92-LAHH-901402	D11/SIMULATE_D.ENABLE	1.0	TEJM	

**SECTION 12:CENTRIFUGATION,PARAMETER CHANGES**  
UNIT :CE92190

Sr.No	Date Time	Source Key Name	Parameter Name	New Value	User Name	Remarks
1	02-Mar-2017 04:42:59		CE92190-CENTRIFUGE-SPEED -FOR-POROTION1	500RPM	OWS1 TEJM AVKH	
2	02-Mar-2017 04:43:43		CE92190-CENTRIFUGE-SPEED -FOR-POROTION2	500RPM	OWS1 TEJM AVKH	
3	02-Mar-2017 04:44:22		CE92190-CENTRIFUGE-SPEED -FOR-POROTION3	550RPM	OWS1 TEJM AVKH	
4	02-Mar-2017 04:45:05		CE92190-CENTRIFUGE-SPEED -FOR-POROTION4	600RPM	OWS1 TEJM AVKH	
5	02-Mar-2017 04:45:30		CE92190-CENTRIFUGE-SPEED -FOR-POROTION5	650RPM	OWS1 TEJM AVKH	
6	02-Mar-2017 04:46:43		CE92190-MAXIMUM-PUW-AMO UNT-FOR-FIRST-RINSING	300L	OWS1 TEJM AVKH	
7	02-Mar-2017 04:47:52		CE92190-MAXIMUM-PUW-AMO UNT-FOR-LAST-RINSING	500L	OWS1 TEJM AVKH	
8	02-Mar-2017 04:49:01		CE92190-SPINNING-TIME-AFT ER-LAST-RINSING	45min	OWS1 TEJM AVKH	